

	NOTES	DIMENSIONS/WEIGHT/ THICKNESS	YEARLY QUANTITY	MATERIALS	CERTIFICATES	FIELDS OF EXPERIENCE
FOUNDRY	Manual process	min 100 Kg, max 1500 Kg	1 - 3 - 5 - 10 pcs.	Cast iron EN-GJL (UNI EN 1561) Ductile iron EN-GJS (UNI EN 1563) SiMo-Cast iron EN-GJS-SiMo (UNI EN 16124)	ISO 9001-2015 PED 2014/68/UE	Marine engines, powertrains and drives, pumps- and valves, agricultural machines
SHEET METAL WORKING	Laser cutting, bending, punching, calendering, welding	Thickness: min 1 mm - max 3 mm	min 2 pcs.	sheets: steel, stainless steel, iron, aluminium		Components for food and grape wine processing, machinetool, dispensing and packaging automation, food and beverage machines, pharmaceutical plants

		NOTES	DIMENSIONS/WEIGHT/ THICKNESS	YEARLY QUANTITY	MATERIALS	CERTIFICATES	FIELDS OF EXPERIENCE
FABRICATION		Welding, autom. welding, painting, mech. machining	max 35 t, Sheet thickness: min 5 mm, max 600 mm; Dimensions: max 12.000x4.000x7.000 mm	1 - 3 - 5 - 10 pcs.	Sheets/plates: iron, steel, alloyed steels, inconel, aluminium, bronze	ISO 9001 UNI-EN 15085-2:2008 UNI EN ISO 3834-2 UNI-EN-ISO 15614	Aviation and airspace, shipbuilding, hydraulic components, sanitary system, heat and cooling systems, oil and gas, energy -renewable energy, railway industry
HEAVY FABRICAT	ION	Welding, autom. welding, painting, mech. machining; milling, turning, grinding; thermal and surface treatments	max 60 t, Thickness: min 5mm, max 600 mm, Mesurements: max 12.000x4.000x7.000mm	1 - 3 - 5 - 10 pcs.	Sheets/plates: iron, steel, alloyed steel, high- strenght steel, stainless steel, inconel, aluminium, bronze	ISO 9001 UNI-EN 15085-2:2008 UNI EN ISO 3834-2 UNI-EN-ISO 15614	Aviation and airspace, shipbuilding, special machines for deep mining, building and agricultural, leisure und amusement park rides; food, beverage, grape wine, tobacco tecnology and packaging; energy - renewable energy, oil and gas plants; steel mills plants, waste and recycling plants, chemical and plastic processing plants, textiles machines, machine tools, railway